# **Titan Steel Strapping**Safety in all Dimensions.







### **Titan Steel Strapping**

## Quality made in Germany.

#### **Own Production**

Being of uncompromisingly high quality TITAN steel strapping offers constant and optimal physical and geometrical characteristics.

Most modern production capacities allow immediate availability, spontaneous reaction at customer desires and highest quality standards.

#### **Ambitious Transport Challenges**

Steel straps in many different qualities take care of the ambitious challenges of our customers during storage and transport.

Especially the TITAN MEGABAND® stands for highest shock resistance on all types of transports.

#### **Qualities and Strap Dimensions**

We offer optimally balanced qualities for all applications, whether in hand tools or in fully automatic strapping machines.

We love advising you to guarantee the optimal solution for your load securing.



#### **Surface Treatment**

#### Blued and waxed

Increased protection against rust by a thin layer of blue oxide and hot wax.

This results in optimum tensioning properties in strapping tools and strapping systems.

#### Electrophoretically painted

Electrophoretic painting (galvanic painting) provides for an even paint cover, it adheres well and is elastic.

Induction drying ensures that the paint dries from the inside without blisters.

This means:

- High protection against corrosion, particularly on the edges
- Little abrasion for the safe operation of tools and machines

# Surfaces TITAN Automatenband and TITAN MEGABAND®

TITAN Automatenband and TITAN MEGA-BAND® are available with blued and waxed, black-, zinc-colour paint and waxed surfaces; for highest demands on protection against corrosion.

#### **Titan Automatenband**

#### Standard strap sizes

Dimensions		Breaking Load	Coiling*	
mm	inch	about N	RW OW	
12.7 X 0.38	<sup>1</sup> / <sub>2</sub> x 0.015	4,300	+	
12.7 X 0.50	<sup>1</sup> / <sub>2</sub> x 0.020	5,400	+	
16.0 x 0.38	<sup>5</sup> / <sub>8</sub> x 0.015	5,400	+	
16.0 x 0.50	<sup>5</sup> / <sub>8</sub> x 0.020	6,900	+	
16.0 x 0.60	<sup>5</sup> / <sub>8</sub> x 0.023	8,000	+	
19.0 x 0.50	<sup>3</sup> / <sub>4</sub> x 0.020	8,000	+	
19.0 x 0.60	<sup>3</sup> / <sub>4</sub> x 0.023	9,500	+	
19.0 x 0.80	<sup>3</sup> / <sub>4</sub> x 0.031	11,200	+	
25.4 x 0.80	1 x 0.031	14,800	+	
25.4 X 1.00	1 x 0.040	17,200	+	
31.75 x 0.80	1 <sup>1</sup> / <sub>4</sub> x 0.031	19,000	+	
31.75 x 0.90	1 <sup>1</sup> / <sub>4</sub> x 0.035	20,000	+	
31.75 X 1.00	1 <sup>1</sup> / <sub>4</sub> x 0.040	22,000	+	

Further sizes on demand. \*RW = ribbon wound, OW = oscillated wound. Jumbo coils: depending on sizes.

Specially high quality strap for the use with semi- and fully automatic strapping systems, produced with very close tolerances.

#### **Technical Properties**

Tensile stren	gth	Elongation
in mm	N/mm²	(A5 DIN 5014)
0.38	ca. 880	
0.50	ca. 850	
0.60	ca. 800	> 6 %
0.80	ca. 750	
0.90	ca. 700	

Elongation: min 6% (A5 DIN 5014 / DIN EN 10002-1)

#### **Titan MEGABAND®**

#### Standard strap sizes

Dimensions		Breaking Load	Coiling*	
mm	inch	about N	RW	OW
12.7 X 0.50	<sup>1</sup> / <sub>2</sub> x 0.020	6,300		+
16.0 x 0.50	<sup>5</sup> / <sub>8</sub> x 0.020	8,000		+
16.0 x 0.60	<sup>5</sup> / <sub>8</sub> x 0.023	9,600		+
19.0 x 0.63	<sup>3</sup> / <sub>4</sub> x 0.025	12,000		+
19.0 x 0.80	<sup>3</sup> / <sub>4</sub> x 0.031	15,200		+
19.0 x 0.90	<sup>3</sup> / <sub>4</sub> x 0.035	17,100		+
25.4 x 0.80	1 X 0.031	20,300	+	
25.4 X 0.90	1 x 0.035	22,500	+	
31.75 x 0.80	1 <sup>1</sup> / <sub>4</sub> x 0.031	25,400	+	
31.75 x 0.90	1 <sup>1</sup> / <sub>4</sub> x 0.035	28,500	+	

Further sizes on demand. \*RW = ribbon wound, OW = oscillated wound. Jumbo coils: depending on sizes.

High tensile strap with high elongation and shock resistance for strapping tools and strapping systems.

#### **Technical Properties**

Tensile strength	Elongation
N/mm²	(A5 DIN 5014)
about 1,000	——
min. 950	

Elongation: 212 % (A5 DIN 5014 / DIN EN 10002-1)

# Titan MEGABAND-Special®

#### Standard strap sizes

Standard Strap	sizes				
Dimensions		Tensile strengt	:h	breaking load	Elongation
mm	inch	about N/mm²	min. N/mm²	about N	L = 5d, min %
Megaband-Spe	cial®: High tensile sp	ecial strap for the T	ITAN Crimp and	Lifting system, for	extremely high static
and dynamic st	ress.				
31.75 x o.80 (H)	1 <sup>1</sup> / <sub>4</sub> x 0.031	1,150	1,060	28,000	Elongation
31.75 X 1.12 (HF	H) 1 <sup>1</sup> / <sub>4</sub> x 0.044	1,150	1,060	40,000	(L = 100 mm)
31.75 x 1.27 (HF	HH) 1 <sup>1</sup> / <sub>4</sub> x 0.05	1,150	1,060	46,000	> 7 %
Megaflex: Spec	ial quality for the stee	el industry, extremel	y shock resistant	t with especially hi	gh elongation.
19 x 0.63	<sup>3</sup> / <sub>4</sub> x 0.025	800	750	9,600	18
25.4 x 0.80	1 X 0.031	800	750	16,250	18
25.4 X 0.90	1 X 0.035	800	750	17,570	18
31.75 x 0.80	1 <sup>1</sup> / <sub>4</sub> x 0.031	800	750	20,320	18
31.75 x 0.90	1 <sup>1</sup> / <sub>4</sub> x 0.035	800	750	22,860	18

Finish: blued, black lacquered, zinc painted. Coiling: Ribbon wound, oscillated wound, jumbo coils (approx. 500 kg) depending on the sizes.

The manufacturing process of TITAN MEGA-BAND-Special® is subject to a constant quality control from melting to ready strap. That is what counts on lifting and lashing; constant quality standard and controlled safety. On this basis we are able to guarantee required breaking load and elongation figures. The MEGABAND-Special® is marked with the quality symbol ①.

# **Titan Bright Strap**

Tensile strength min. 600 – 700 N/mm, produced on common strap sizes, surface is waxed.



Berliner Straße 51–55 D-58332 Schwelm

Telefon: +49 (o) 23 36 -808 -0 Telefax: +49 (o) 23 36 -808 -208 E-Mail: info@titan-schwelm.de Internet: www.titan-schwelm.de